

# 2-Component Flexible Foam



Our PU flexible foam is a cold foam system used for »free« foaming. That means that you can work using simple aids such as e.g. bags or simple cardboard strips. Ideal working temperature is 20-22°C.



**Component A in 5 l containers**  
**colour: »white«**  
**Art. No. E 6 1 300 A**

**Component B in 2,5 l containers**  
**colour: »brown«**  
**Art. No. E 6 1 300 B**

The flexible foam is mixed at a ratio of 100:50g up to 100:68g (A:B).  
Reaction starts after approx. 1 min.

The volume increases five times during the reaction from raw material to the finished product.

Before processing, component A has to be stirred up using a rotary whisk until small bubbles are formed.

Stir up again well after adding component B, then pour it into the mould.  
Allow the flexible foam to cure/cool down for at least 2 hours after foaming (in case of larger models, the curing time is correspondingly longer).

The foam can then be machined using all commercially available milling, grinding and cutting tools.

**Please note that the foam reaches temperatures of up to approx. 45 °C during reaction (foaming)!**